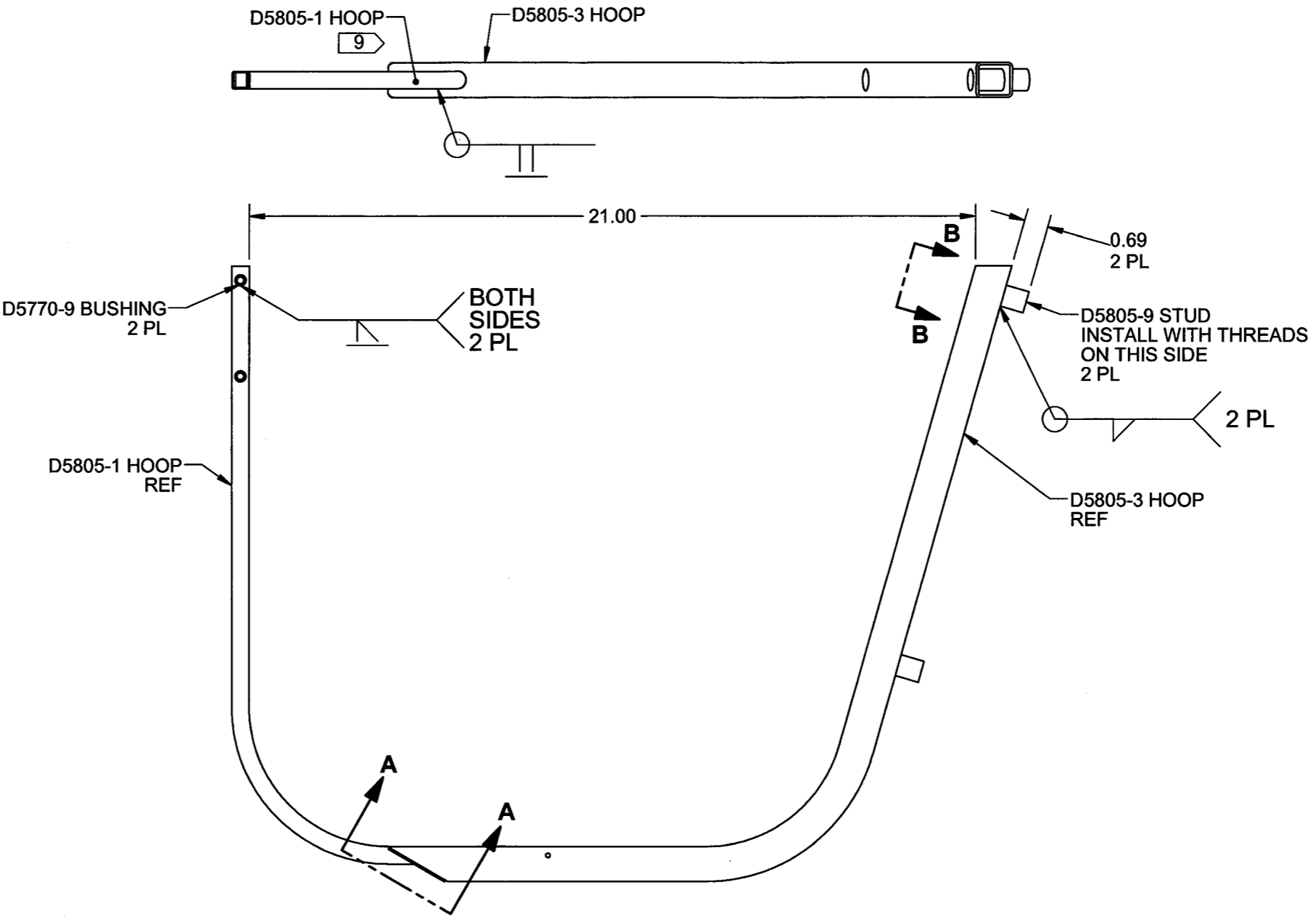




QTY -043	P/N	DESCRIPTION
X	D5805-043	ATTACHMENT HOOP
2	D5770-9	BUSHING
1	D5805-1	HOOP
1	D5805-3	HOOP
1	D5805-5	CAP
2	D5805-9	STUD



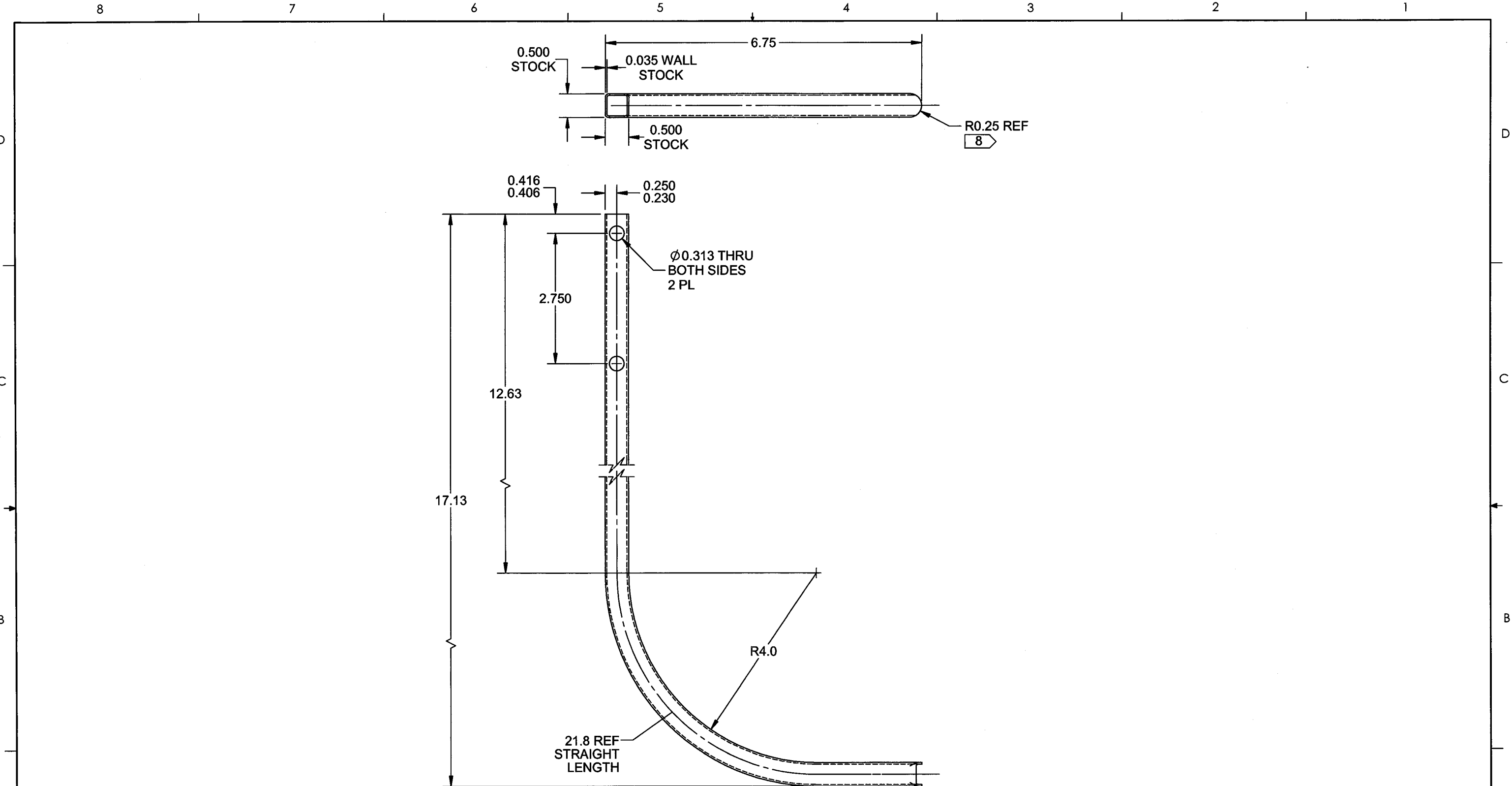
**D5805-043 ATTACHMENT HOOP**  
(DERIVED FROM AERO DESIGN P/N 76423-07)

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
  - 7) WEIGHT: 2.49 lbs
  - 8) WELD PER DART QSI 004. GRIND WELDS FLUSH IF REQUIRED.
  - 9) GRIND END OF D5805-1 HOOP TO FIT SLOT OF D5805-3 HOOP
  - 10) GRIND SLOT OF D5805-5 CAP TO FIT D5805-1 HOOP

RELEASED  
2021 MAR 16 *ap*

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DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5805</b>	SHEET 2 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>ap</i>	<b>ATTACHMENT HOOP</b>	NTS
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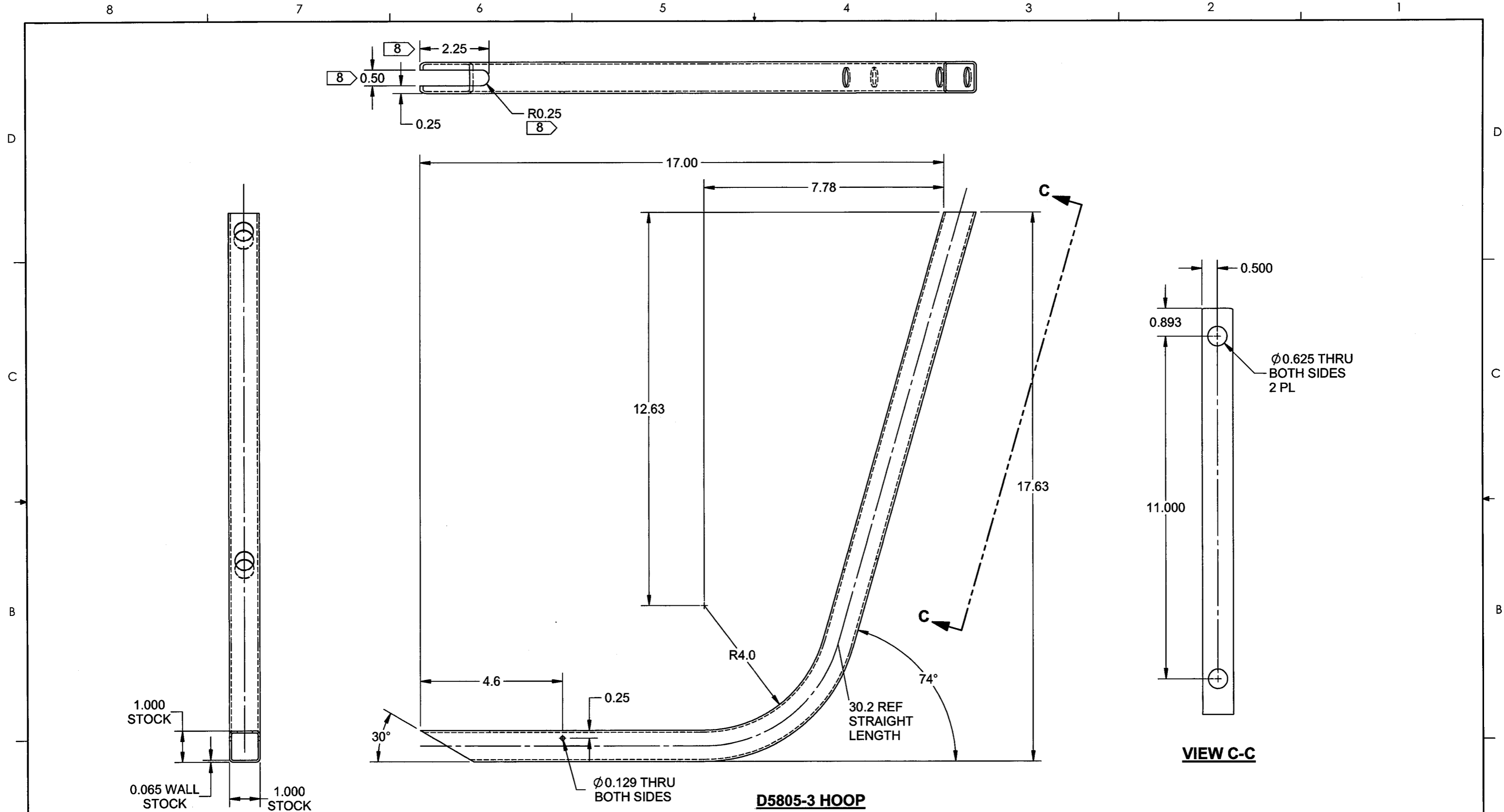
**D5805-1 HOOP**

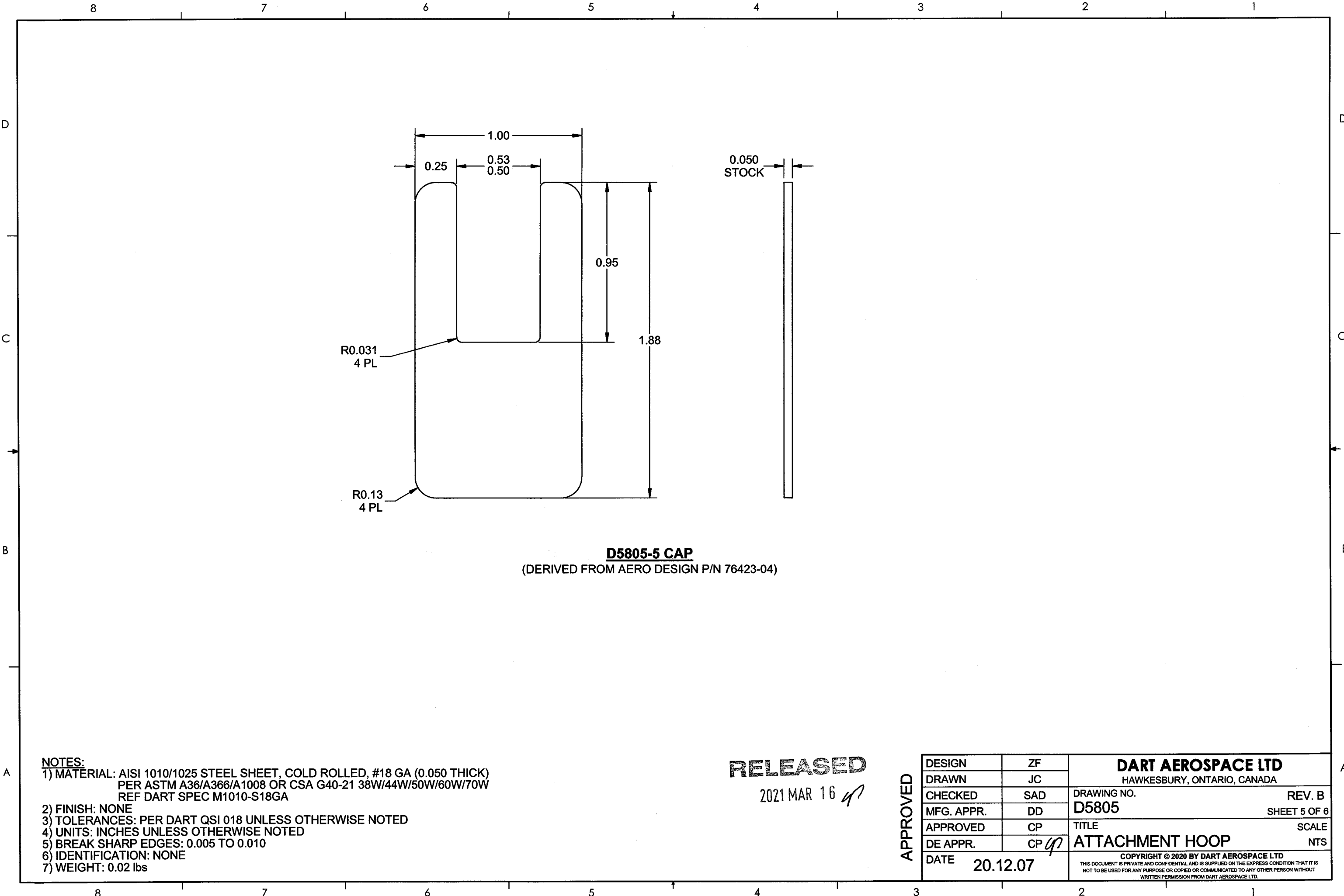
**RELEASED**  
2021 MAR 16

- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL  
PER MIL-T-6736 OR AMS 6360/6371/6373  
REF DART SPEC M4130N-TS0.500W.035
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.37 lbs
  - 8) GRIND END TO FIT SLOT OF D5805-3 HOOP AT ASSEMBLY

**APPROVED**

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CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5805</b>	SHEET 3 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	<b>ATTACHMENT HOOP</b>	NTS
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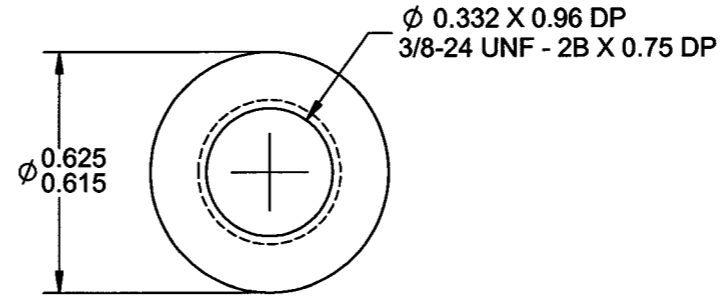
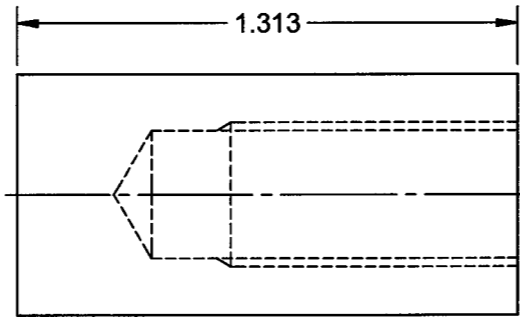


**NOTES:**  
1) MATERIAL: AISI 1010/1025 STEEL SHEET, COLD ROLLED, #18 GA (0.050 THICK)  
PER ASTM A36/A366/A1008 OR CSA G40-21 38W/44W/50W/60W/70W  
REF DART SPEC M1010-S18GA  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.02 lbs

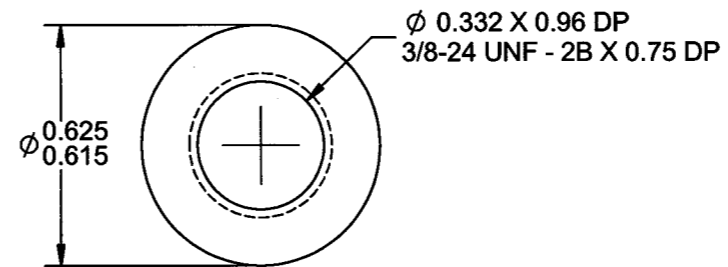
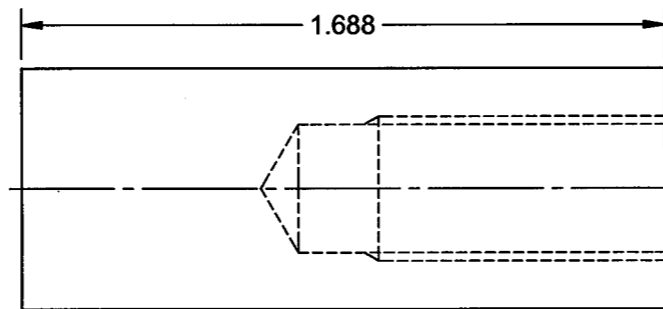
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2021 MAR 16

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DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5805</b>	SHEET 5 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	<b>ATTACHMENT HOOP</b>	NTS
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**D5805-7 STUD**  
(DERIVED FROM AERO DESIGN P/N 76423-05)



**D5805-9 STUD**  
(DERIVED FROM AERO DESIGN P/N 76423-06)

**NOTES:**

- 1) MATERIAL: AISI 1018/1025 STEEL ROUND BAR  
PER MIL-S-7097 OR ASTM A108  
REF DART SPEC M1018-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: -7: 0.09 lbs  
-9: 0.12 lbs

**RELEASED**

2021 MAR 16 *qp*

**APPROVED**

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5805</b>	SHEET 6 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>qp</i>	<b>ATTACHMENT HOOP</b>	NTS
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